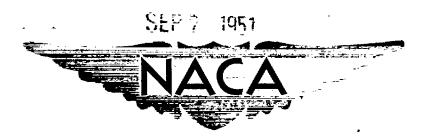
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# RESEARCH MEMORANDUM

ALTITUDE-WIND-TUNNEL INVESTIGATION OF PERFORMANCE

CHARACTERISTICS OF A J47D PROTOTYPE (RX1-1)

TURBOJET ENGINE WITH FIXED-AREA

EXHAUST NOZZLE

By M. J. Saari and J. T. Wintler

Lewis\_Flight Propulsion Laboratory FOR REFERENCE Cleveland, Ohio

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# RESEARCH MEMORANDUM

ALTITUDE-WIND-TUNNEL INVESTIGATION OF PERFORMANCE

CHARACTERISTICS OF A J47D PROTOTYPE (RX1-1) TURBOJET ENGINE

WITH FIXED-AREA EXHAUST NOZZLE

By M. J. Saari and J. T. Wintler

#### SUMMARY

An investigation has been conducted in the NACA Lewis altitude wind tunnel to determine the over-all performance of a prototype model of the J47D (RXI-1) turbojet engine operating with a fixed-area exhaust nozzle. Data were obtained for a range of engine speeds at altitudes from 5000 to 55,000 feet and flight Mach numbers from 0.18 to 0.71. The performance data were generalized by several methods to determine the range of flight conditions for which performance could be predicted from data obtained at a given flight condition.

Generalized engine performance data indicated that data obtained at a given altitude and flight Mach number could be used to predict not thrust for altitudes up to 55,000 feet at all corrected engine speeds, air flow for altitudes up to 45,000 feet with reasonable accuracy over most of the corrected engine speed range, and performance variables dependent on fuel flow for altitudes up to 35,000 feet with minimum error at high corrected engine speeds. Generalization of engine performance in terms of pumping characteristics indicated that data obtained at one flight condition could be used to predict jet thrust and specific fuel consumption at another flight condition within a relatively wide range of altitude, flight Mach number, and engine total-temperature ratios.

A minimum specific fuel consumption of 1.05 was obtained at an engine speed of 6600 rpm for altitudes from 6000 to 35,000 feet at a flight Mach number of 0.18. An increase in flight Mach number from 0.18 to 0.71 at an altitude of 25,000 feet raised the minimum specific fuel consumption from 1.05 to 1.27 and these values occurred at engine speeds of 6600 and 7300 rpm, respectively. The increase in exhaust-gas temperature and the resulting reduction in temperature-limited engine speed, which occurred with an increase in altitude, indicated the need for a variable-area exhaust nozzle for operation at rated engine speed at high altitudes and low flight Mach numbers.

#### INTRODUCTION

An investigation was conducted in the NACA Lewis altitude wind tunnel to evaluate the performance of a J47D prototype (RX1-1) turbojet engine and its integrated electronic control with and without exhaust reheat under steady-state and transient operating conditions. As part of the over-all program, data on engine performance, component performance, and operational characteristics were obtained with fixed- and variable-area exhaust nozzles. The performance of a J47D (RX1-1) engine operating with a fixed-area exhaust nozzle is presented herein.

The variation of engine performance variables with engine speed is shown graphically for simulated altitudes from 6000 to 55,000 feet at a flight Mach number of 0.18 and for flight Mach numbers from 0.18 to 0.71 at an altitude of 25,000 feet. Performance data are generalized to determine the suitability of correction factors for predicting engine performance over a range of flight conditions from data obtained at a given flight condition. Generalization in terms of engine pumping characteristics is also presented. All performance data obtained in this investigation are presented in tabular form.

#### APPARATUS

# Engine

The J47D (RX1-1) engine used in the altitude-wind-tunnel investigation has no official manufacturer's rating; however it has a minimum sea-level static-thrust rating (with the afterburner not operating) of 5700 pounds at an engine speed of 7950 rpm and a turbine-outlet exhaust-gas temperature of 1275° F; at this rating the engine air flow is approximately 99 pounds per second. The engine has a twelve-stage axial-flow compressor with a pressure ratio of about 5.1 at rated engine speed, eight cylindrical direct-flow-type combustion chambers, and a single-stage impulse turbine. For these tests a fixed-area exhaust nozzle was used. The exhaust nozzle used in this investigation has an outlet area of 285.5 square inches, which produces a turbine-outlet temperature of 1275° F at an altitude of 5000 feet, a flight Mach number of 0.18, and an engine speed of 7950 rpm. The over-all length of the engine without the exhaust nozzle is 143 inches, the maximum diameter is approximately 37 inches, and the total weight is 2475 pounds.

# Installation

The engine was mounted on a wing in the tunnel test section (fig. 1). Dry refrigerated air was supplied to the engine from the tunnel make-up air system through a duct connected to the engine

inlet. Engine thrust and drag measurements by the tunnel balance scales were made possible by a frictionless slip joint located in the duct upstream of the engine. The air flow through the duct was throttled from approximately sea-level pressure to a total pressure at the engine inlet corresponding to the desired flight Mach number at a given altitude.

Instrumentation for measuring pressures and temperatures was installed at various stations in the engine (fig. 2).

#### PROCEDURE

Engine performance data were obtained over a range of engine speeds at the following altitudes and flight Mach numbers:

Altitude (ft.)	Flight Mach number
5,000	0.18
6,000	.18
15,000	.18, .51
25,000	.18, .51, .71
35,000	.18
45,000	.18
55,000	.18

Complete ram pressure recovery at the compressor inlet was assumed in the calculation of flight Mach number. Engine inlet-air temperatures were held at approximately NACA standard values for each flight condition except for altitudes above 25,000 feet where the lowest engine inlet-air temperature obtained was about 436° R. Fuel conforming to specification MIL-F-5624 (AN-F-58a), with a lower heating value of 18,900 Btu per pound, was used throughout the investigation.

Thrust values were calculated from both the tunnel balance-scale measurements and from values of gas flow and jet velocity obtained from measurements by the exhaust-nozzle-outlet survey rake. The exhaust-nozzle jet coefficient, defined as the ratio of scale jet thrust to rake jet thrust, is presented as a function of exhaust-nozzle pressure ratio in figure 3. The engine performance presented herein is based on thrust values obtained from scale measurements inasmuch as this method includes the thrust losses resulting from the inefficiency of the exhaust nozzle. Symbols and methods of calculations are given in appendixes A and B, respectively.

#### RESULTS AND DISCUSSION

All the data obtained in the performance investigation of the engine are compiled in table I. Inasmuch as engine inlet-air temperatures below  $436^{\circ}$  R were not obtained and because small errors occurred in setting the tunnel static pressure, the data presented graphically in nongeneralized form have been adjusted to NACA standard altitude conditions by use of the factors  $\delta_8$  and  $\theta_8$ . (See appendix A.)

Effect of altitude. - Engine performance data at altitudes from 6000 to 55,000 feet at a flight Mach number of approximately 0.18 are presented in figure 4 to show the effect of variations in altitude on net thrust, air flow, fuel flow, specific fuel consumption, fuel-air ratio, and exhaust-gas total temperature.

As the altitude was increased, engine net thrust, air flow, and fuel flow decreased (figs. 4(a) to 4(c)). The specific fuel consumption was not significantly affected by a change in altitude from 6000 to 35,000 feet at engine speeds above 6200 rpm (fig. 4(d)). A minimum specific fuel consumption of 1.05 pounds of fuel per pound of net thrust was obtained at an engine speed of about 6600 rpm for altitudes from 6000 to 35,000 feet. At an altitude of 55,000 feet, the minimum specific fuel consumption increased to 1.27 and occurred at an engine speed of 6800 rpm. This increase in specific fuel consumption is attributed to a reduction in component efficiencies and partly to the higher flight Mach number at which data were obtained at an altitude of 55,000 feet. In general, the fuel-air ratio increased with an increase in altitude (fig. 4(e)).

The exhaust-gas total temperature (fig. 4(f)) was not greatly affected by an increase in altitude from 6000 to 25,000 feet at engine speeds above approximately 7200 rpm. The slope of the temperature curve increased with a change in altitude from 6000 to 35,000 feet, however, so that the temperature generally tended to increase at high engine speeds and decrease at low engine speeds as altitude was increased. A further increase in altitude from 35,000 to 55,000 feet resulted in an increase in exhaust-gas total temperature at each engine speed. Inasmuch as engine-inlet temperatures were higher than for NACA standard altitude conditions at the higher altitudes, the adjusted exhaust-gas temperatures do not extend to the limiting temperature line. Extrapolation of the data indicates, however, that an increase in altitude from 6000 to 25,000 feet would reduce the temperature-limited engine speed from approximately 7920 to 7780, whereas a further increase in altitude to 55,000 feet would reduce the temperature-limited speed to about 7100 rpm. Obviously at high altitudes and low flight Mach numbers a variable-area exhaust nozzle is required in order to maintain rated engine speed without exceeding present exhaust-gas temperature limits.

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Effect of flight Mach number. - Engine performance data for flight Mach numbers from 0.18 to 0.71 at an altitude of 25,000 feet are presented in figure 5 to show the effect of variations in flight Mach number on engine net thrust, air flow, fuel flow, specific fuel consumption, fuel-air ratio, and exhaust-gas total temperature.

At low engine speeds, the net thrust decreased with an increase in flight Mach number (fig. 5(a)). The rate of increase of net thrust with engine speed became greater, however, as flight Mach number was raised so that at high engine speeds the net thrust increased with flight Mach number. The engine air flow (fig. 5(b)) increased with an increase in flight Mach number at all engine speeds. An increase in flight Mach number reduced the engine fuel flow (fig. 5(c)) at engine speeds below 6000 rpm and increased the fuel flow at higher engine speeds. Specific fuel consumption (fig. 5(d)) increased with an increase in flight Mach number at all engine speeds. The minimum specific fuel consumption increased from 1.05 at a flight Mach number of 0.18 to 1.22 at a flight Mach number of 0.51 and occurred at engine speeds of 6600 and 7000 rpm, respectively. A further increase in flight Mach number to 0.71 increased the minimum specific fuel consumption to 1.27 and occurred at an engine speed of 7300 rpm. Extrapolation of the data indicates that at temperature-limited engine speed, an increase in flight Mach number from 0.18 to 0.51 would increase the specific fuel consumption from about 1.15 to 1.30, whereas a further increase in flight Mach number to 0.71 would raise the specific fuel consumption to about 1.32. Engine fuel-air ratio (fig. 5(e)) was reduced at all engine speeds by an increase in flight Mach number. The exhaust-gas total temperature (fig. 5(f)) decreased with an increase in flight Mach number at all engine speeds but the effect was small in the high engine-speed range. The temperature-limited engine speed increased from 7850 rpm at a flight Mach number of 0.51 to 7920 rpm at a flight Mach number of 0.71.

Generalized performance. - Performance data for altitudes from 6000 to 55,000 feet and a flight Mach number of approximately 0.18 have been generalized to standard sea-level conditions by use of the correction factors  $\delta$  and  $\theta$ . (See appendix A.) The derivation of these factors (reference 1) does not account for the effect of flight Mach number or for changes in component efficiencies such as those associated with variations in Reynolds numbers. Consequently, any changes in flight Mach number or component efficiencies lessen the possibility of defining engine performance variables obtained at various altitudes by a single curve.

Engine performance data obtained at altitudes from 6000 to 55,000 feet and a flight Mach number of approximately 0.18 are presented in figure 6 to show the effect of altitude on the relation between

corrected engine speed and corrected values of net thrust, air flow, fuel flow, specific fuel consumption, fuel-air ratio, and exhaust-gas total temperature.

Corrected net thrust (fig. 6(a)) reduced to a single curve for the entire range of altitudes and corrected engine speeds investigated. The corrected engine air flows (fig. 6(b)) formed a single curve for altitudes up to 45,000 feet at engine speeds up to 6300 rpm and decreased with an increase in altitude above 15,000 feet at higher engine speeds. Corrected air flows at an altitude of 55,000 feet were scattered and were inconsistent with the other altitudes because of small variations in flight Mach number from one engine speed to another and because the average flight Mach number was higher than that for the data obtained at the other altitudes. Corrected fuel flow (fig. 6(c)), corrected specific fuel consumption (fig. 6(d)), corrected fuel-air ratio (fig. 6(e)), and corrected exhaust-gas total temperature (fig. 6(f)) formed a single curve for altitudes of 6000 and 15,000 feet and also for altitudes of 25,000 and 35,000 feet over most of the range of corrected engine speeds. With these exceptions, each of the generalized variables dependent on fuel flow increased with an increase in altitude, which indicates a reduction in engine component efficiencies. Thus, a generalization of individual performance variables indicates that data obtained at a given altitude and flight Mach number could be used to predict (1) net thrust for altitudes up to 55,000 feet at all corrected engine speeds, (2) air flows for altitudes up to 45,000 feet with reasonable accuracy over most of the engine-speed range, and (3) fuel-flow and performance variables dependent on fuel flow for altitudes up to 35,000 feet with minimum error at high corrected engine speeds.

Generalization in terms of pumping characteristics. - Engine performance may be generalized in terms of the over-all engine total-temperature ratio and total-pressure ratio, which define the over-all change in available energy of the air flowing through the engine. Changes in component efficiencies with altitude lessen the possibility of reducing data to a single curve.

Within the range of flight conditions where the relation between engine total-pressure ratio and engine total-temperature ratio is defined by a single line, data obtained at one flight condition can be used to determine the exhaust-gas total pressure at another flight condition for a given value of exhaust-gas total temperature. Consequently, jet thrust can be calculated from equation (7) or (9) (appendix B).

The variation of engine total-temperature ratio with engine total-pressure ratio is shown in figure 7(a) for altitudes from 6000 to 55,000 feet at a flight Mach number of approximately 0.18 and in

figure 7(b) for flight Mach numbers from 0.18 to 0.71 at an altitude of 25,000 feet. Engine total-temperature ratios formed a single curve for all engine pressure ratios investigated at altitudes from 6000 to 35,000 feet. An increase in altitude above 35,000 feet increased the total-temperature ratio at each value of total-pressure ratio (fig. 7(a)). Engine total-temperature ratios for flight Mach numbers from 0.18 to 0.71 formed a single curve at engine temperature ratios above 2.30 (fig. 7(b)). Thus, data obtained at one flight condition can be used to predict jet thrust at another flight condition within the following ranges of operating conditions: (1) altitudes up to 25,000 feet at flight Mach numbers from 0.18 to 0.71 and engine total-temperature ratios above 2.30, and (2) altitudes up to 35,000 feet at a flight Mach number of 0.18 and engine total-temperature ratios above 2.80. (Data were not obtained at Mach numbers above 0.18 or temperature ratios below 2.80 at an altitude of 35,000 ft.)

Another method of presenting engine pumping characteristics is shown in figure 8 where the engine total-pressure and total-temperature ratios are plotted as functions of corrected fuel flow for altitudes from 6000 to 55,000 feet at a flight Mach number of approximately 0.18 (fig. 8(a)) and for flight Mach numbers from 0.18 to 0.71 at an altitude of 25,000 feet (fig. 8(b)). In order to account for the rise in total pressure and temperature at the compressor inlet with an increase in flight Mach number and thereby eliminate the dispersion of data obtained at different flight Mach numbers, the fuel flow was corrected by the factors  $\delta_{\rm T}$  and  $\theta_{\rm T}$ , which are based on total pressure and total temperature at the compressor inlet, respectively, and are defined in appendix A. Predictions of engine performance from one flight condition to another are valid only within the range of flight and engine operating conditions at which both the total-pressure and total-temperature ratios form a single line.

Thus, the data presented in figures 8(a) and 8(b) indicate that the jet thrust and specific fuel consumption can be predicted within the following ranges of operating conditions: (1) altitudes up to 25,000 feet at flight Mach numbers from 0.18 to 0.71 and engine total-temperature ratios above 2.30, (2) altitudes up to 25,000 feet at flight Mach numbers from 0.51 to 0.71 and engine total-temperature ratios above 2.00, and (3) altitudes up to 35,000 feet at a flight Mach number of 0.18 and engine total-temperature ratios above 2.80. The limitations imposed on the third operating range result from the lack of data to substantiate the validity of performance predictions at higher flight Mach numbers and lower engine total-temperature ratios. The reductions in total-pressure and -temperature ratios for constant fuel flows at altitudes above 35,000 feet can be attributed to the reduction in component efficiencies associated primarily with Reynolds number effects.

It is of interest to note that for the range of altitudes investigated the correlation of engine total-temperature ratio plotted as a function of corrected fuel flow (fig. 8(a)) was better than the correlation of either corrected fuel flow or corrected exhaust-gas temperature plotted as functions of corrected engine speed (figs. 6(c) and 6(f), respectively). This phenomenon apparently resulted from simultaneous reductions in component efficiencies as altitude was increased in that the corrected exhaust-gas temperature increased with a reduction in compressor efficiency whereas the corrected fuel flow increased with a reduction in both compressor and combustion efficiency. The combined effects of these changes were such as to maintain good correlation in terms of pumping characteristics.

#### SUMMARY OF RESULTS

The following results were obtained from the altitude wind tunnel investigation of the J47D prototype (RX1-1) turbojet engine operating with a fixed-area exhaust nozzle at simulated altitudes from 6000 to 55,000 feet for flight Mach numbers from 0.18 to 0.71:

- 1. Generalized engine performance data indicated that data obtained at a given altitude and flight Mach number could be used to predict net thrust for altitudes up to 55,000 feet at all operable corrected engine speeds. Air flow could be predicted with reasonable accuracy for altitudes up to 45,000 feet over most of the corrected engine speed range. Performance variables dependent on fuel flow could be predicted for altitudes up to 35,000 feet with minimum error at high corrected engine speeds.
- 2. From engine pumping characteristics obtained at a given altitude and flight Mach number, the jet thrust and specific fuel consumption could be predicted within the following ranges of operation conditions: altitudes up to 25,000 feet at flight Mach numbers from 0.18 to 0.71 and engine total-temperature ratios above 2.30; altitudes up to 25,000 feet at flight Mach numbers from 0.51 to 0.71 and engine total-temperature ratios above 2.00; and altitudes up to 35,000 feet at a flight Mach number of 0.18 and engine total-temperature ratios above 2.80.
- 3. Minimum specific fuel consumption of 1.05 was obtained at engine speed of about 6600 rpm at altitudes from 6000 to 35,000 feet at a flight Mach number of 0.18. An increase in flight Mach numbers from 0.18 to 0.71 at an altitude of 25,000 feet increased the minimum specific fuel consumption from 1.05 to 1.27, which were obtained at engine speeds of 6600 and 7300 rpm, respectively.

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4. At high engine speeds, an increase in altitude increased the exhaust-gas temperature, indicating a reduction in temperature-limited engine speed and the need for a variable-area exhaust nozzle for operation at rated engine speed at high altitudes and low flight Mach numbers.

Lewis Flight Propulsion Laboratory,
National Advisory Committee for Aeronautics,
Cleveland, Ohio.

Α

## APPENDIX A

## SYMBOLS

The following symbols were used on the figures and calculations:

cross-sectional area, sq ft

- B thrust scale reading, 1b
- C<sub>j</sub> exhaust-nozzle jet coefficient
- C<sub>T</sub> ratio of hot exhaust-nozzle area to cold exhaust-nozzle area
- D external drag of installation, lb
- Dr exhaust-nozzle tail-rake drag, lb
- F, jet thrust, 1b
- Fn net thrust, 1b
- f/a fuel-air ratio
- g acceleration due to gravity, 32.2 ft/sec<sup>2</sup>
- P total pressure, lb/sq ft absolute
- p static pressure, lb/sq ft absolute
- $M_{\Omega}$  flight Mach number
- N engine speed, rpm
- R gas constant, 53.3 ft-lb/(lb)(OR)
- T total temperature, OR
- T<sub>i</sub> indicated temperature, OR
- t static temperature, OR
- V velocity, ft/sec
- Wa air flow, lb/sec

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- Wr fuel flow, lb/hr
- $W_P/F_n$  specific fuel consumption, lb/(hr)(lb net thrust)
- $\gamma$  ratio of specific heats
- $\delta$  ratio of tunnel static pressure ( $p_0$ ) to the absolute static pressure of NACA standard atmosphere at sea level
- $\delta_a$  ratio of tunnel static pressure (p<sub>0</sub>) to the absolute static pressure of NACA standard altitude
- δ<sub>T</sub> ratio of total pressure at compressor inlet to absolute static pressure of NACA standard atmosphere at sea level
- σ ratio of absolute equivalent ambient static temperature to absolute static temperature of NACA standard atmosphere at sea level
- $\theta_{\rm a}$  ratio of absolute equivalent ambient static temperature to absolute static temperature of NACA standard altitude
- $\theta_{\mathrm{T}}$  ratio of absolute total temperature at compressor inlet to absolute static temperature of NACA standard atmosphere at sea level

## Subscripts:

- O free air stream
- l engine inlet
- 6 turbine outlet
- 7 l-in. upstream of exhaust-nozzle outlet
- e equivalent
- r rake
- s scale
- x inlet duct 6 in. upstream of frictionless slip-joint flange
- y inlet duct  $28\frac{3}{4}$  in. downstream of frictionless slip-joint flange

#### APPENDIX B

#### METHODS OF CALCULATION

Flight Mach number. - The flight Mach number assuming complete ram pressure recovery was computed as

$$M_{O} = \sqrt{\frac{2}{\gamma_{1}-1} \left[ \left(\frac{P_{1}}{P_{O}}\right)^{\frac{\gamma_{1}-1}{\gamma_{1}}} - 1 \right]}$$
 (1)

Temperature. - Total temperature was determined by using a calibrated thermocouple with impact-recovery factor of 0.85 from the indicated temperature by

$$T = \frac{T_{\frac{1}{2}}\left(\frac{P}{p}\right)^{\frac{\gamma-1}{\gamma}}}{1 + 0.85\left[\left(\frac{P}{p}\right)^{\frac{\gamma-1}{\gamma}} - 1\right]}$$
(2)

Equivalent temperature. - Equivalent temperature was obtained from the adiabatic relation of pressures and temperatures,

$$t_{\theta} = \frac{T_{1}}{\frac{\gamma_{1}-1}{\gamma_{1}}}$$

$$\left(\frac{P_{1}}{p_{0}}\right)^{\frac{\gamma_{1}-1}{\gamma_{1}}}$$
(3)

Engine air flow. - The engine air flow was determined from measurements at the engine inlet (station 1), by

$$W_{a,1} = A_1 p_1 \sqrt{\left(\frac{2\gamma_1}{\gamma_1 - 1}\right) \frac{g}{t_1 R} \left[\left(\frac{p_1}{p_1}\right)^{\frac{\gamma_1 - 1}{\gamma_1}} - 1\right]}$$
(4)

Thrust. - The thrust was obtained from two sources: (1) the balancescale measurements; and (2) the temperature and the pressure measured at the nozzle outlet (station 7). Jet thrust determined from the balance-scale measurements was calculated from the equation

$$F_{j,s} = D + B + D_r + \frac{W_{a,1}V_y}{g} + A_x (p_x - p_0)$$
 (5)

The drag of the engine installation D was determined with the engine inoperative and with a blind flange installed at the engine inlet to prevent air flow through the engine. The rake drag  $D_r$  was measured by a pneumatic balance piston mechanism. The last two terms in equation (5) represent the momentum and pressure forces acting on the installation at the slip joint in the inlet-air duct.

The net thrust was obtained by subtracting the equivalent momentum of the air at the engine inlet from the jet thrust

$$F_{n,s} = F_{j,s} - \frac{W_{a,l}V_{e}}{g}$$
 (6)

The ideal or rake jet thrust based on a survey at the exhaust-nozzle outlet, was obtained from the equation

$$F_{J,r} = \frac{2\gamma_7}{\gamma_7 - 1} \left( A_7 C_T p_7 \right) \left[ \left( \frac{p_7}{p_7} \right)^{\frac{\gamma_7 - 1}{\gamma_7}} - 1 \right] + A_7 C_T (p_7 - p_0)$$
 (7)

When the jet velocity is supersonic, that is, the exhaust-nozzle pressure ratio  $P_7/p_0$  is greater than 1.85, the static pressure at the outlet can be determined from the relation

$$p_7 = \frac{P_7}{\left(\frac{\gamma_7 + 1}{\gamma_7}\right)^{\frac{\gamma_7}{\gamma_7 - 1}}}$$
 (8)

When the jet velocity is subsonic  $(P_7/p_0) < 1.85$  and  $p_7 = p_0$ , then equation (7) becomes

$$F_{j,r} = \frac{2\gamma_7}{\gamma_7 - 1} \left( A_7 C_T p_0 \right) \left[ \left( \frac{p_7}{p_0} \right)^{\frac{\gamma_7 - 1}{\gamma_7}} - 1 \right]$$
 (9)

# REFERENCE

1. Sanders, Newell D.: Performance Parameters for Jet-Propulsion Engines. NACA TN 1106, 1946.

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TABLE I - ENGINE

1   5000   0, 985     1785   504   503   7985       82.15   5500   1.022   1.76   1787   594   593   6993   3679   3807   78.48   3405   504   1.022   1.76   1787   594   593   6993   3679   3807   78.48   3405   505   1.025   1.025   1.176   1785   506   505   504   513   1.026   873.40   2900   5   1.025   1.94   1755   506   505   594   2.165   1782   62.78   2110   7   1.027   1.94   1755   506   502   5114   1.96   467   49.39   1490   7   1.027   1.94   1755   506   502   5114   1.96   467   49.39   1490   7   1.027   1.94   1755   506   502   5014   1.96   467   49.39   1490   7   1.027   1.94   1755   506   502   5014   1.96   467   49.39   1490   1.027   1.028	Specific fuel con- sumption Wf/Fn,s (1b/(hr) (1b net thrust)).
Part	Wr/Fn, a (1b/(hr) (1b net thrust)).  1.062 1.091 1.198 1.541 2.724 4.465 1.141 1.000 1.078 1.051 1.059 1.181
Te abs.   CR   CR   CR   CR   CR   CR   CR   C	(1b net thrust)). 
Correct   Corr	thrust)) 1.0e2 1.091 1.198 1.541 2.724 4.465 1.141 1.100 1.078 1.051 1.069 1.181
1.022	1.091 1.198 1.541 2.724 4.455 1.141 1.100 1.078 1.051 1.069 1.181
1,	1.091 1.198 1.541 2.724 4.455 1.141 1.100 1.078 1.051 1.069 1.181
1	1.198 1.541 2.724 4.453 1.141 1.100 1.078 1.051 1.069 1.181
Toler   104   1755   506   502   5114   1296   967   49.39   1490	1.541 2.724 4.453 1.141 1.100 1.078 1.031 1.069 1.181
8	1.141 1.100 1.078 1.031 1.069 1.181
9   6000   1.021   0.173   1693   528   527   7985   478   4284   479.92   4690   1.018   1.599   1690   506   507   7692   4664   4096   80.89   4805   1.020   1.699   1693   506   507   7692   4664   4096   80.89   4805   1.021   1.016   1.644   1693   496   494   6943   5655   5209   76.58 ≥ 3590   1.021   1.73   1697   492   490   6643   31.74   2742   73.55   2950   15   1.023   1.80   1693   494   492   5944   21.69   1.791   62.11   21.15   1.023   1.87   1686   501   498   4098   1653   422   41.71   11.5   1.023   1.87   1686   501   498   4098   1653   422   41.77   11.5   1.023   1.87   1680   693   494   492   5944   21.69   1791   62.11   21.15   1.026   1.90   1697   502   498   31.47   532   178   22.51   685	1.141 1.100 1.078 1.051 1.069 1.181
1	1.078 1.031 1.069 1.181
1.016	1.051 1.069 1.181
14	1.069
1.	
1.028	
1,028	2.642
1,020	4.803 18.810
	1.139
1.020	1.092
25	1.058
1.029	1.051
1.028   .197   .1204   .475   .469   .1750   .48   .18   .10,22   .350   .1191   .498   .476   .7955   .4506   .3557   .58,30   .4510   .352   .1.155   .500   .1197   .499   .477   .7955   .4078   .2956   .67,54   .5630   .1.192   .509   .1195   .500   .477   .7586   .5655   .2545   .65,76   .31,55   .1.194   .510   .1190   .493   .470   .6643   .2749   .1749   .59,62   .2275   .556   .1.191   .509   .1188   .493   .470   .6643   .22749   .1749   .59,62   .2275   .565   .1.191   .509   .1188   .493   .470   .6643   .22749   .1749   .59,62   .2275   .565   .1.191   .509   .1188   .493   .470   .6643   .2245   .124   .59,82   .2275   .586   .1.121   .173   .778   .459   .458   .7692   .2343   .2113   .59,22   .2460   .588   .1.021   .173   .778   .459   .458   .7586   .2118   .1901   .58,49   .125   .594   .1022   .176   .779   .454   .455   .6643   .1576   .1589   .37,10   .1764   .1022   .176   .779   .454   .452   .5944   .1119   .940   .31,.55   .1113   .1.022   .176   .779   .454   .452   .5944   .1119   .940   .31,.55   .1113   .1.022   .176   .779   .454   .452   .5944   .1119   .940   .31,.55   .1113   .1.022   .176   .778   .454   .455   .5114   .554   .455   .552   .1796   .1118   .1.022   .176   .778   .454   .455   .5114   .554   .455   .552   .796   .1118   .550   .786   .455   .452   .5114   .554   .455   .552   .796   .1.198   .500   .786   .457   .457   .7900   .3239   .122   .17,18   .538   .1.198   .500   .786   .457   .457   .7900   .3239   .2465   .46,83   .2465   .1.198   .500   .786   .455   .455   .455   .5347   .147   .70   .11,52   .521   .525   .455   .1118   .1.198   .500   .786   .455   .455   .5788   .2719   .1198   .456   .455   .455   .456   .455   .456   .456   .455   .456   .456   .455   .456   .4	1.490
1.028   .197   .1204   .475   .469   .1750   .48   .18   .10,22   .350   .1191   .498   .476   .7955   .4506   .3557   .58,30   .4510   .352   .1.155   .500   .1197   .499   .477   .7955   .4078   .2956   .67,54   .5630   .1.192   .509   .1195   .500   .477   .7586   .5655   .2545   .65,76   .31,55   .1.194   .510   .1190   .493   .470   .6643   .2749   .1749   .59,62   .2275   .556   .1.191   .509   .1188   .493   .470   .6643   .22749   .1749   .59,62   .2275   .565   .1.191   .509   .1188   .493   .470   .6643   .22749   .1749   .59,62   .2275   .565   .1.191   .509   .1188   .493   .470   .6643   .2245   .124   .59,82   .2275   .586   .1.121   .173   .778   .459   .458   .7692   .2343   .2113   .59,22   .2460   .588   .1.021   .173   .778   .459   .458   .7586   .2118   .1901   .58,49   .125   .594   .1022   .176   .779   .454   .455   .6643   .1576   .1589   .37,10   .1764   .1022   .176   .779   .454   .452   .5944   .1119   .940   .31,.55   .1113   .1.022   .176   .779   .454   .452   .5944   .1119   .940   .31,.55   .1113   .1.022   .176   .779   .454   .452   .5944   .1119   .940   .31,.55   .1113   .1.022   .176   .778   .454   .455   .5114   .554   .455   .552   .1796   .1118   .1.022   .176   .778   .454   .455   .5114   .554   .455   .552   .796   .1118   .550   .786   .455   .452   .5114   .554   .455   .552   .796   .1.198   .500   .786   .457   .457   .7900   .3239   .122   .17,18   .538   .1.198   .500   .786   .457   .457   .7900   .3239   .2465   .46,83   .2465   .1.198   .500   .786   .455   .455   .455   .5347   .147   .70   .11,52   .521   .525   .455   .1118   .1.198   .500   .786   .455   .455   .5788   .2719   .1198   .456   .455   .455   .456   .455   .456   .456   .455   .456   .456   .455   .456   .4	. 2.620 4.169
1.165	1.284
1.192   .509   1195   500   477   7386   3655   2546   65.76   51.55	1.245
1,191	1.240
1.023	1.301
1,022	1.164
1,022	1.118
42         1.027         .104         781         455         452         5114         654         495         25.21         796           43         1.028         .190         778         454         451         4091         299         192         17.18         658           44         1.031         .207         781         458         454         3147         147         70         11.32         521           45         1.028         .197         781         464         460         2046         39         -15         8.27         302           46         1.188         .500         786         467         437         7900         3829         2465         47.19         3225           47         1.196         .511         781         465         435         7586         2719         1980         45.81         2440           49         1.190         .506         779         455         454         6995         2224         1614         44.50         1985           50         1.192         .501         781         455         453         5645         2024         1326         43.36         1656     <	1.122
45	1.184
46	3.325 7.443
1.196   .511   781   454   435   7692   3016   2256   46.85   2845     49	
48	1.299 1.261
1,192   .509   .778   .454   .455   .6845   .2024   .1326   .43366   .1656   .1196   .511   .781   .455   .425   .5944   .1375   .767   .7744   .1113   .781   .457   .454   .1114   .791   .300   .2982   .676   .781   .457   .454   .114   .791   .300   .2982   .676   .781   .457   .454   .144   .791   .360   .15   .2075   .482   .482   .1.399   .711   .777   .468   .427   .7900   .3890   .2660   .5457   .5470   .555   .1.399   .711   .777   .468   .427   .7892   .3659   .2454   .5394   .5175   .566   .1.599   .711   .781   .468   .427   .7886   .3510   .2168   .5535   .2720   .576   .1.599   .711   .778   .468   .427   .7886   .3510   .168   .5535   .2720   .588   .1.409   .719   .777   .470   .427   .6643   .2592   .1419   .4883   .855   .598   .1.409   .719   .778   .468   .425   .5914   .1646   .669   .4243   .1054   .1055	1.232 1.230
52         1,201         .821         781         487         434         51.14         791         500         29,82         676           55         1,206         .526         778         487         435         491         360         18         20.75         482           64         1,399         .711         777         468         487         7900         3880         2660         54.57         3470           55         1,399         .711         781         468         427         7692         3859         2454         53,94         5175           56         1,399         .711         781         468         427         7692         3850         2169         53,35         2720           57         1,595         .709         778         467         425         6995         2900         1771         50,86         2220           58         1,409         .719         777         470         427         6643         2522         1419         48.83         1856           59         1,403         .716         781         471         428         5944         1674         723         42.50         1105 <td>1,249</td>	1,249
55         1,206         586         778         487         455         4091         350         1.5         20.75         482           64         1,399         .711         777         468         427         7900         3880         2660         54.57         3470           55         1,599         .711         777         468         427         7992         3659         2454         55.94         5175           56         1,599         .711         781         468         427         7982         3500         2168         55.35         2720           57         1,595         .709         778         467         425         6993         2900         1771         50.86         2220           58         1,409         .719         777         470         427         6643         2522         1419         48.83         1855           59         1,403         .716         781         471         428         5944         1674         723         42.450         1105           60         1,409         .719         778         468         425         5914         1646         669         42.43         1094<	1.451 2.255
1.599   .711   777   468   427   7692   3659   2454   53,94   5175	32.130
56         1.599         .711         781         468         427         7586         35300         2168         55.35         2720           57         1.895         .709         .778         467         425         6993         2900         1771         50.86         2220           58         1.409         .719         .777         470         427         6643         2522         1419         48.83         1855           59         1.403         .716         781         471         428         5944         1674         723         42.450         1105           60         1.409         .719         .778         468         425         5914         1646         669         42.43         1094	1.305
58     1.409     .719     777     470     427     6643     2562     1419     48.83     1855       59     1.403     .716     781     471     428     5944     1674     723     42.50     1105       60     1.409     .719     778     468     425     5914     1646     669     42.43     1094	1.255
60   1.409   .719   778   468   425   5914   1646   589   42.43   1094	1.307
	1.528 1.588
61 1.408 .719 781 472 428 4600 604 -55 29.18 420 62 55,000 1.018 0.159 496 441 441 7750 1586 1456 25.42 1786	1.227
65 1.018 .159 494 441 441 7592 1586 1459 25.29 1741	1.193
64	1.133
66   1.018   .159   499   445   444   6643   1061   942   23.29   1003	1.065 1.229
[68   1.030   .205   303   443   441   7550   956   852   15.75   1098	1.289
69,	1.255 1.228
71   1.035   .216   303   442   439   7386   894   787   15.57   962	1.222
72	1.210
74   1.023 .180 299   440   438   6500   627   548   13.76   680	1.241
75	1.454
1,035	1.842 2.183
79   1.032 .211   510   440   456   4545   170   119   7.50   451	3.622
80 1.023 .183 303 440 437 3977 123 85 6.55 454 81 55,000 1.027 0.192 186 436 434 7586 545 485 9.64 682	5.341
82   1.038   .228   183   438   434   7343   539   471   9.52   640	1,406
84 1.031 .210 191 437 434 6643 428 369 8.85 527	1.406 1.359
85 1.042 .242 189 438 434 6250 363 295 8.81 496	1.406 1.359 1.356 1.428 1.647

aCalculated values.

# PERFORMANCE DATA

Fuel- air ratio f/a	Exhaust- gas total tempera- ture, T7 (OR)	Turbine- outlet totel pressure P6 (lb/sq ft abs.)	Corrected engine apeed K/√9 (rpm)	Corrected net thrust Fn,s/8 (1b)	Corrected engine- inlet air flow wa,1 VG/8 (lb/sec)	Corrected fuel flow Wf/5 Ve (lb/hr)	Corrected specific fuel con- sumption Wr/Fn,s/0 lb/(hr) (lb net thrust)	Corrected fuel- air ratio (f/a)/6	Corrected exhaust- gas total tempera- ture T7/9 (OR)	total-	Engine total- tem- pera- ture ratio T7/T1	Run
0.0177		3559								1.962		1
.0140		3262 3006	7504 7105	3861	97.91 93.00	5096 4165	1.079	0.0145 .0124		1.761		2 3
.0110	1299	2809	6736	5190	86.86	3529	1.106	.0113	1336	1.508	2.557	4
•0093	1165	2428	6059	2130	74.71	2591	1.217	•0096	1202	1.317	2.298	5
.0084	1092 1141	2153 1953	5201 4144	1166 498	58.57 40.44	1826 1375	1.567 2.759	.0087	1129	1.178	2.158	6 7
•0088	1175	1,867	3194	231	28.61	1045	4.520	.0102	1210	1.035	2.313	8
0.0170 .0174		3391 5462	7895 8043	5355	100.70	6066 6464	1.133	0.0167 .0178		1.887		10
.0155	1633	3273	7784	5128	100.10	5708	1.113	.0158	1671	1.848	3.203	11
.0139	1513 1395	3145 2942	7497 7168	4604 4011	97.75 93.39	5036 4343	1.094	.0143	1558 1466	1.760	2.984	12
.0111	1303	2759	6838	3419	88.90	3759	1.100	.0117	1380	1.546	2.643	14
•0095	1158	2387	6104	2239	75.60	2715	1.213	.0100	1220	1.346	2.339	15
.0085	1094 1122	2090 1884	5211 4184	1204 530	59.57 42.00	1681 1428	1.562 2.698	.0088 .0094	1135 1169	1.187	2.171	16 17
.0101	-1159	1798	3213	222	28.71	1088	4.904	.0105	1208	1.032	2.309	îé
.0101 0.0180	1070 1722	1741 2581	2058 8287	54 6132	17.07	654 7396	19.360	.0101	1133	1.002	2.166	19
.0175		2535	8206	5987	101.12	7061	1.206	0.0202 0194	1930	2.038 1.988	3.695	20 21
.0161	1625	2448	8054	5638	101.26	6446	1.143	.0177	1781	1.939	3.417	22
.0141 .0125	1482 1359	2307 2132	7748 7550	4993 4261	98.92 95.32	5540 4661	1.110	.0156	1630 1500	1.826	3.120 2.873	23
.OL11	1279	2001	6969	3636	91.02	4010	1.103	.0122	1406	1.588	2.693	25
.0096	1129 1044	1744 1509	6241 5365	2409 1291	77.22 61.85	2931 2018	1.217	.0105	1246 1148	1.390	2.382	25 27
.0092	1079	1349	4291	556	41.93	1528	2.748	.0101	1187	1.212	2.267	28
.0121	1108	1268	3295	287	26.24	1251	4.365	.0133	1215	1.039	2.323	29
.0090	971 1732	1229 2889	1541 6305	5965	17.07 116.30	610 7996	1.540	.0099 .0191	1075 1888	1.947	2.053	30
.0151	1591	2716	8023	5226	114.50	6786	1.298	.0165	1731	1.846	3.176	32
.0133	1470 1355	2540 2360	7704 7350	4507 3794	111.70	5828 5054	1.293	.0145	1600 1495	1.723	2.928	33 34
.0106	1256	2165	6982	3115.	101.40	4259	1.367	.0117	1386	1.482	2.543	35_
0.0188 .0174	1727 1643	1707 1646	8371 8184	6210 5754	102.00	7778 7128	1.253 1.259	0.0212	1955 1860	2.057	3.738	36
.0153	1520	1562	7859	5171	98.40	6150	1.189	.0197	1722	1.991	3.564 3.297	37 38
.0132	1391	1444	7441	4349	94.84	5105	1.174	•0150	1576	1.762	3.017	39
.0018	1300 1118	1352 1171	7095 6366	3709 2553	91.62 79.50	4444 3238	1.198	.0135	1484 1284	1.644	2.838 2.457	40 41
.0088	1011	1003	5477	1341	63.77	2309	1.722	.0101	1160	1.227	2.222	42
.0103	1050 1069	890 8 <b>44</b>	4590 3384	522 190	43.55 28.69	1862 1508	3.565	.0119	1209	1.107	2.315	43
.0101	1077	804	2173	190	21.10	869	7.956	.0146	1215	1.047	2.334	44
.0190	1740	2026	8611	6684	116.50	9463	1.416	.0226	2068	2.078	3.791	46
.0169 .0148	1650 1488	1928 1800	8423 9066	6112 5364	115.90 113.60	8439 7218	1.381	.0202 .0177	1955 1775	1.976	3.575 3.256	47
.0124	1341	1647	7650	4384	110.00	5898	1.345	.0143	1604	1.725	2.941	49
0106	1240 1020	1511 1262	7274 6509	3607 2078	107.70	4932 5501	1.368	.0127	1486	1.578	2.725	50
.0C63	864	1040	5595	813	92.63 73.84	2003	1.589 2.465	.0099 .0075	1223 1034	1.516	2.237 1.891	51
.0065	809	902	4480	41	51.54	1436	35.190	.0077	970	.953	1.770	53
.0177	1707 1623	2291 2188	8706 8477	7243 6682	134.84	10412 9527	1.438	.0215	2074	2.011	3.632 3.453	54 55
.0142	1484	2063	8139	5873	131.15	8120	1.583	.0172	1802	1.812	3.157	56
.0121	1337 1235	1865 1721	7727 7521	4817 3864	125.19 120.68	6672 5566	1.385	.0148 .0128	1676 1500	1.663	2.857	57
.0073	979	1379	6544	1959	104.08	3295	1.683	.0088	1188	1.514	2.622	58
.0072 .0040	965 712	1385 985	6535 5065	1874	104.44	3287	1.755	.0087	1178	1.214	2.058	60
0.0195	1757	1116	5065 8409	6211	71.80	1252 8267	1.331	0.0230	2070	2.105	1.508 3.966	61
-0191	1730	1095	8346	6249	99.83	8091	1.295	.0225	2036	2.087	3.905	63
.0157	1529 1596	1016 931	8021 7594	5379 4728	99.07	6620 5497	1.231	.0186 .0163	1805 1647	1.931	3.451 3.158	64 65
.0120	1293	888	7181	3994	91.35	4597	1.151	.0140	1511	1.683	2.899	66
.0191 .0193	1725 1734	559	8210 8192	5049 5933	99.21	8111 8296	1.341	0.0227	2052	2.026	3.929	67 68
.0188	1710		8138	5815	99.36	7918	1.398	.0228 .0221	2041	2.035 2.010	3.897 3.843	69
.0183	1635	631	8051	5565	95.20	7452	1.339	.0217	1943	1.961	3.724	70
.0171 .0148	1632 1463		9029 7601	5491 4582	99.75	7282 6025	1.329	.0203 .0175	1932 1730		3.684 3.310	71 72
.0135	1346		7234	4149	91.12	5278	1.272	.0161	1595		3.052	73
.0137	1316	512	7079	3878	89.42	5241	1.354	.0163	1561	1.601	2.989	74
.0123	1159		6860 6473	2614	88.87	4673 4140	1.584	.0146 .0141	1374	1.431	2.628	75 76
.0116	1091		5946	1839	74.16	3693	2.008	.0138	1285	1.307	2.474	77
.0121 .0160	1049 1086		5579 4959	1438 812	65.92 46.92	5425 3210	2.381	-0144	1248	1.213	2.384	78 79
0193	1159		4335	592	41.85	3447	3.951 5.822	.0190	1294		2.468 2.634	80
0.0196	1739 1677		8080	5519	100.28	8491	1.538	0.0235	2080	2.016	3.979	80
.0191 .0167	1532		8033 7657	5445 4725	98.48	8093 7015	1.487	.0228 .0200	2008	1.963	3.820	81
.0166	1413		7267	4089	89.63	6388	1.562	.0198	1690	1.721	3.498 3.225	83
.0153	1295		6838	3304	90.19	5955	1.802	.0228	1546		2.945	84

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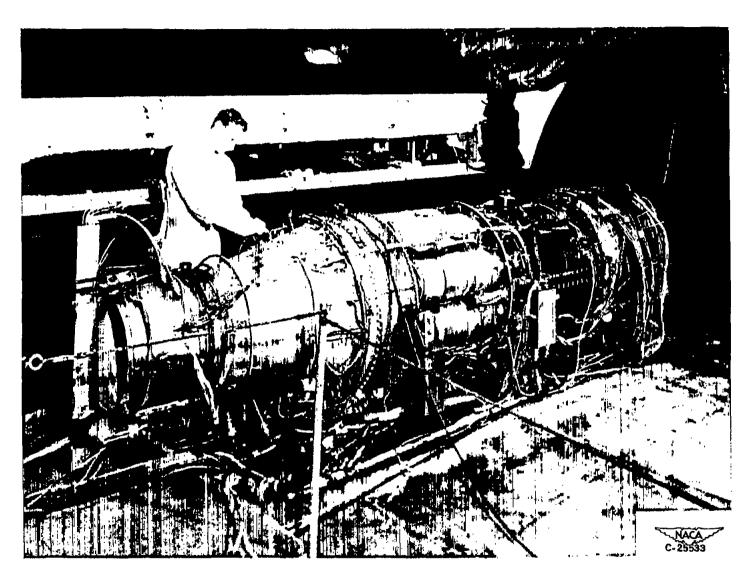


Figure 1. - The J47D (RXI-1) turbojet engine installed in test section of altitude wind tunnel.



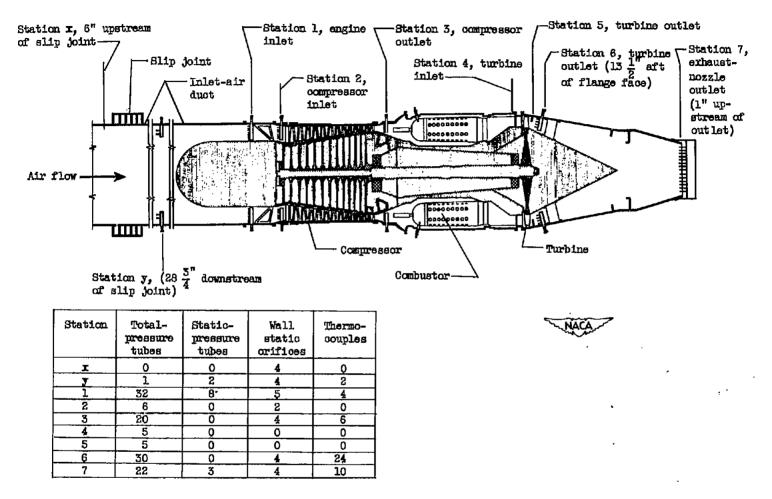


Figure 2. - Cross section of engine showing location of instrumentation.

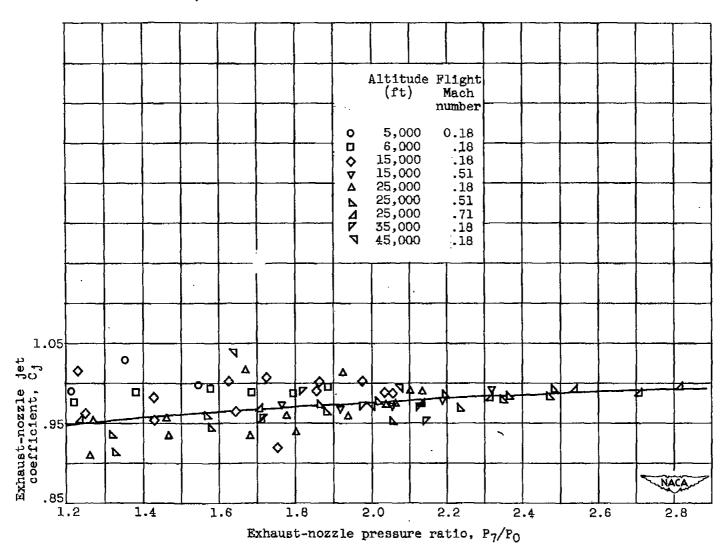


Figure 3. - Variation of exhaust-nozzle jet coefficient with exhaust-nozzle pressure ratio.

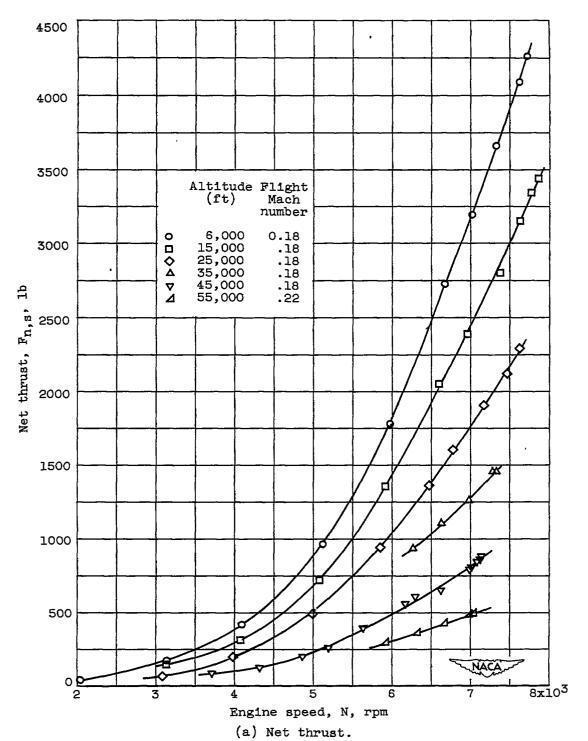


Figure 4. - Effect of altitude on variation of engine performance with engine speed.

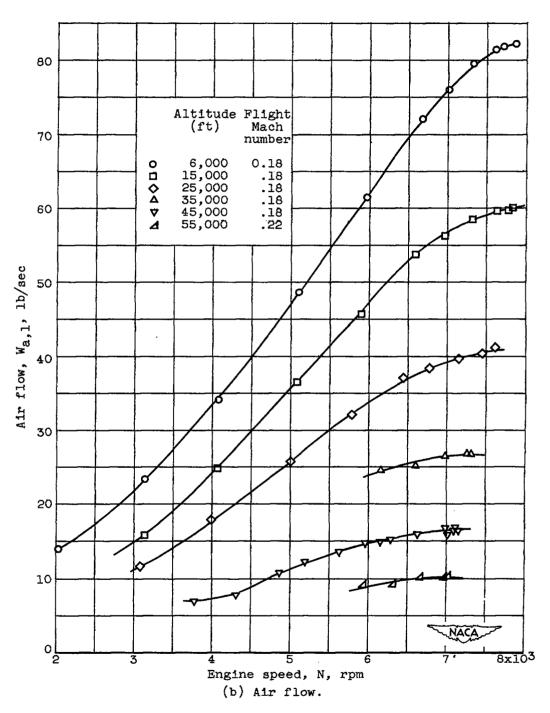


Figure 4. - Continued. Effect of altitude on variation of engine performance with engine speed.

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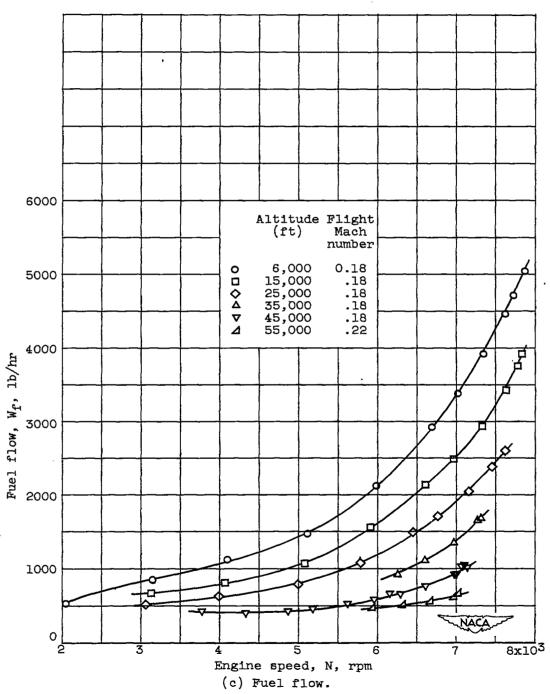


Figure 4. - Continued. Effect of altitude on variation of engine performance with engine speed.

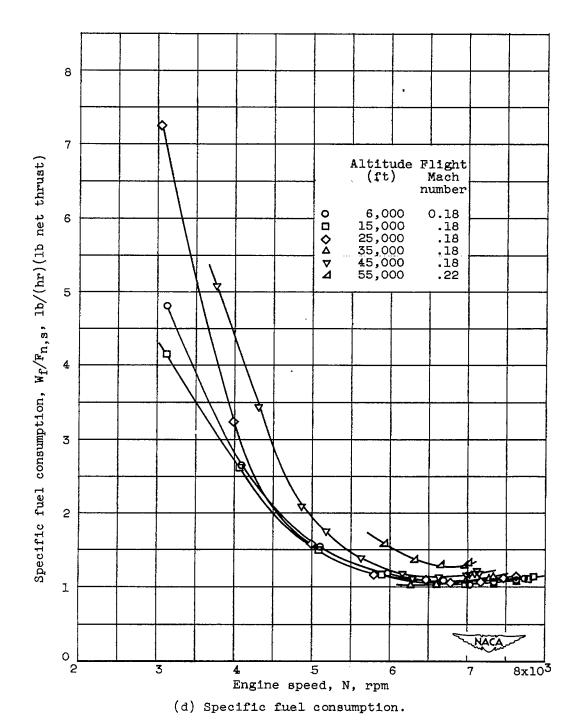


Figure 4. - Continued. Effect of altitude on variation of engine performance with engine speed.

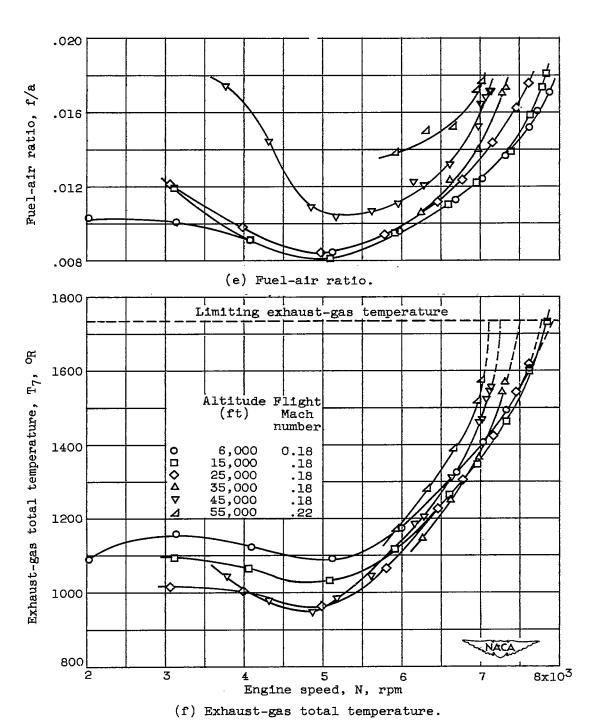


Figure 4. - Concluded. Effect of altitude on variation of engine performance with engine speed.

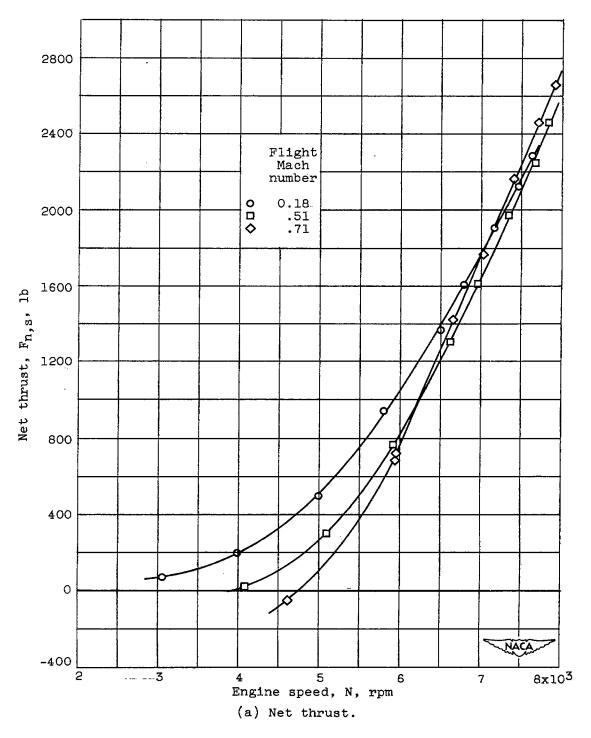


Figure 5. - Effect of flight Mach number on variation of engine performance with engine speed at altitude of 25,000 feet.

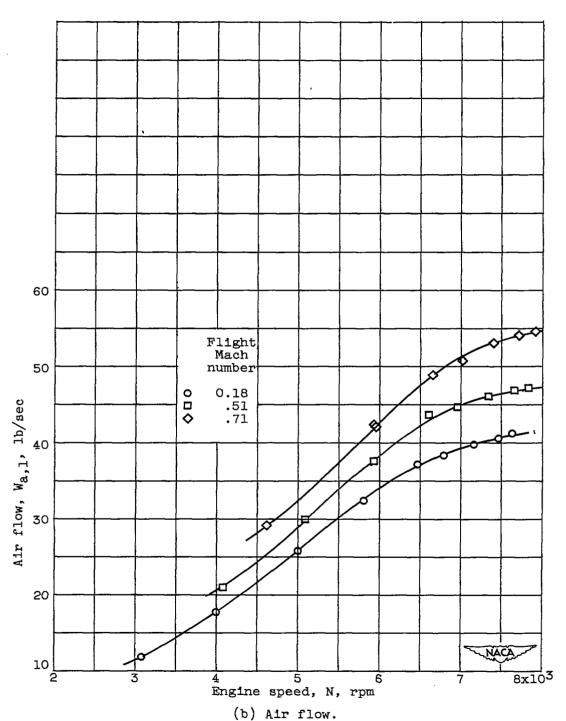


Figure 5. - Continued. Effect of flight Mach number on variation of engine performance with engine speed at altitude of 25,000 feet.

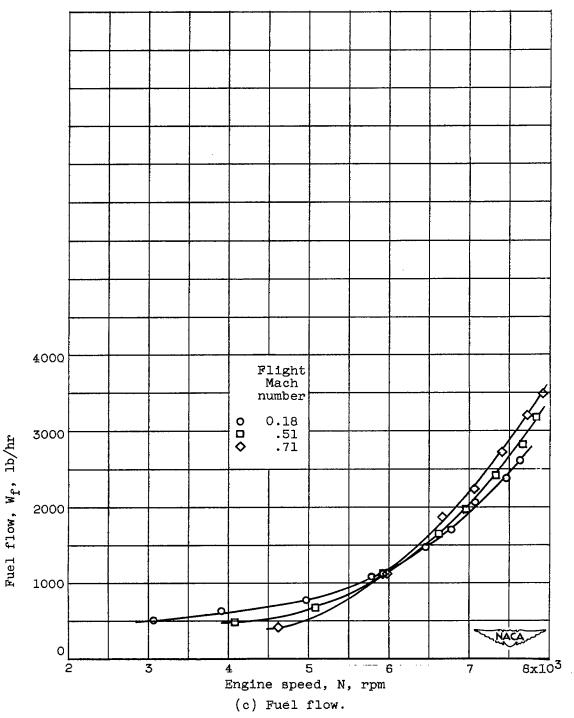


Figure 5. - Continued. Effect of flight Mach number on variation of engine performance with engine speed at altitude of 25,000 feet.

Figure 5. - Continued. Effect of flight Mach number on variation of engine performance with engine speed at altitude of 25,000 feet

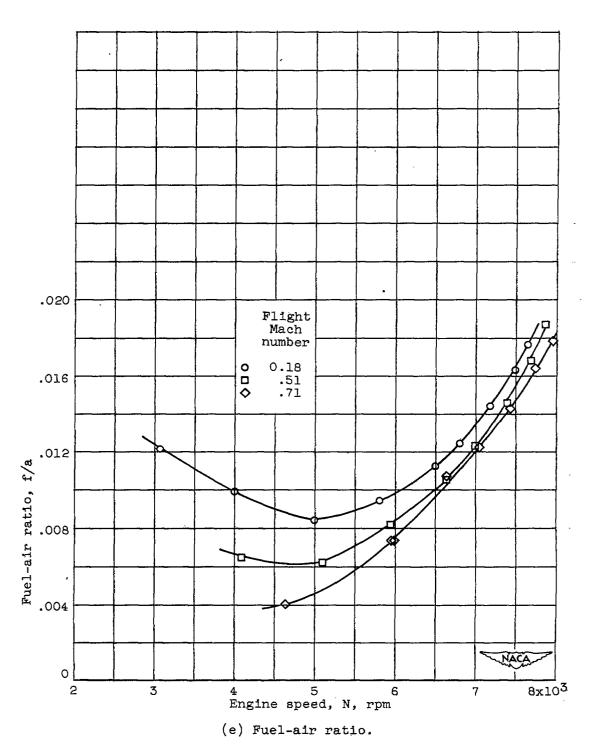
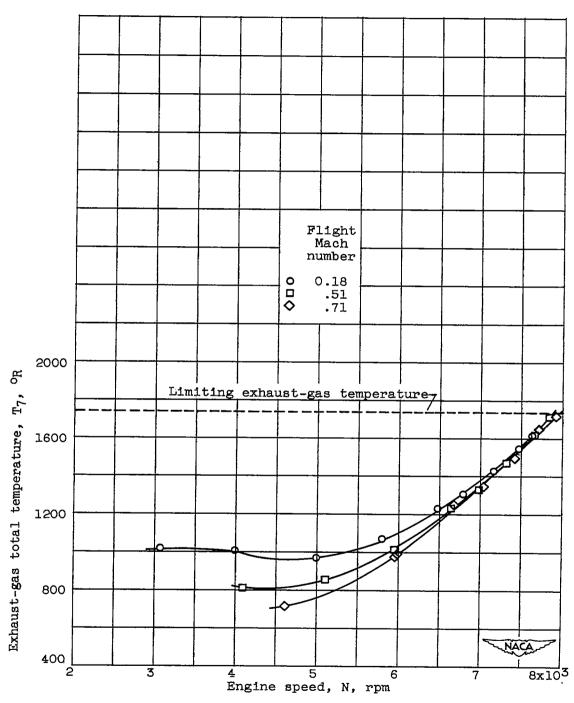


Figure 5. - Continued. Effect of flight Mach number on variation of engine performance with engine speed at altitude of 25,000 feet.



(f) Exhaust-gas total temperature.

Figure 5. - Concluded. Effect of flight Mach number on variation of engine performance with engine speed at altitude of 25,000 feet.



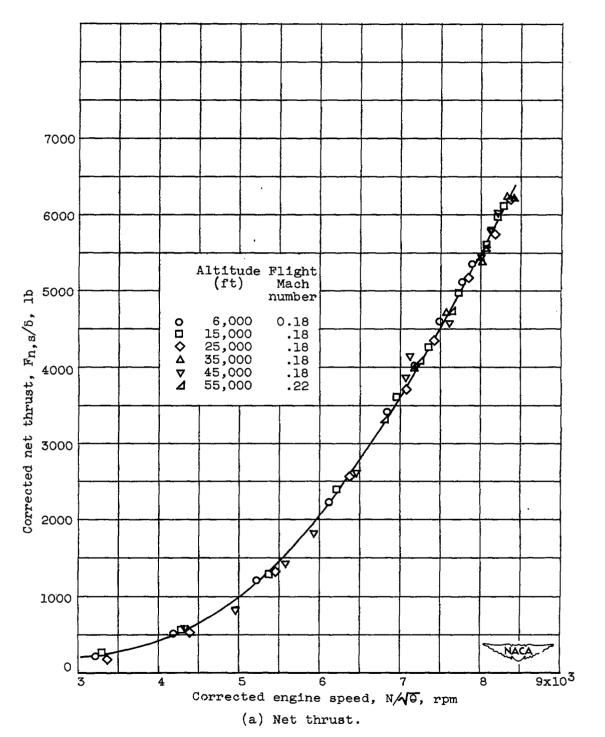


Figure 6. - Effect of altitude on variation of corrected engine performance with corrected engine speed.

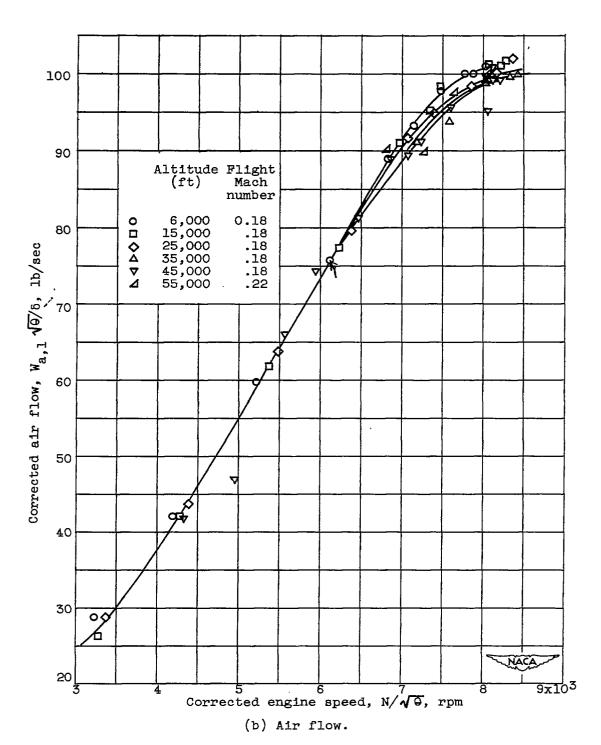


Figure 6. - Continued. Effect of altitude on variation of corrected engine performance with corrected engine speed.

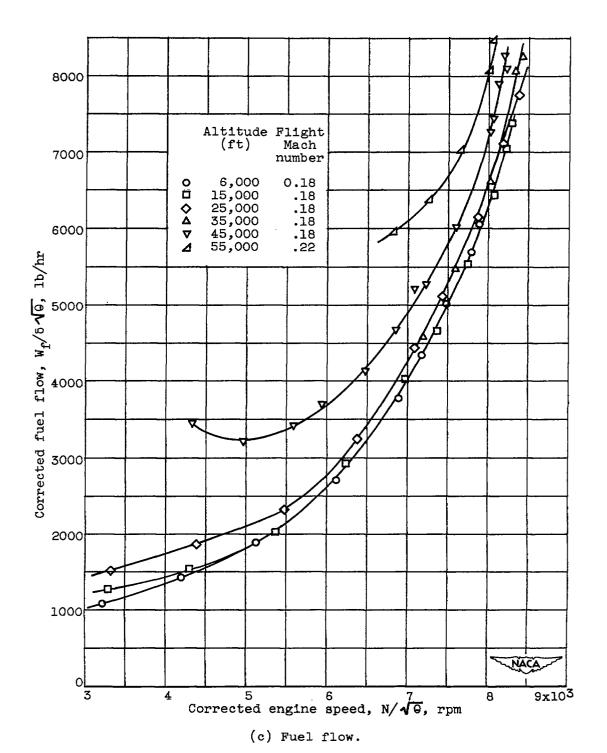


Figure 6. - Continued. Effect of altitude on variation of corrected engine performance with corrected engine speed.

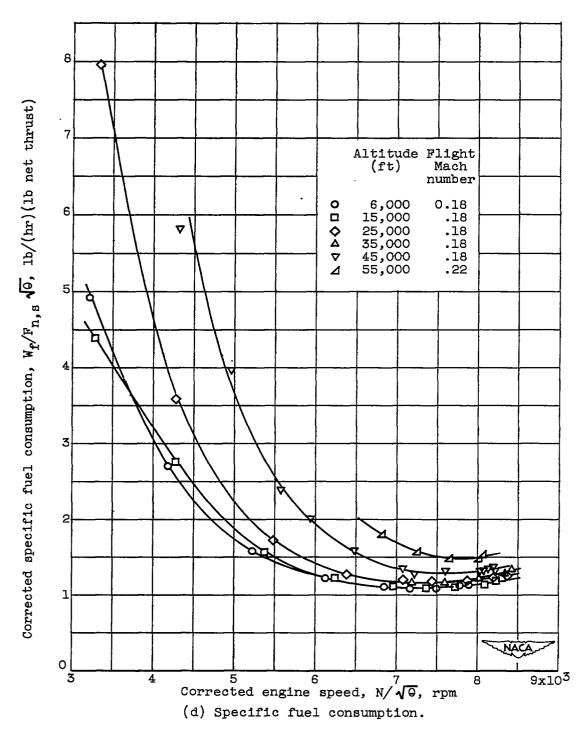


Figure 6. - Continued. Effect of altitude on variation of corrected engine performance with corrected engine speed.

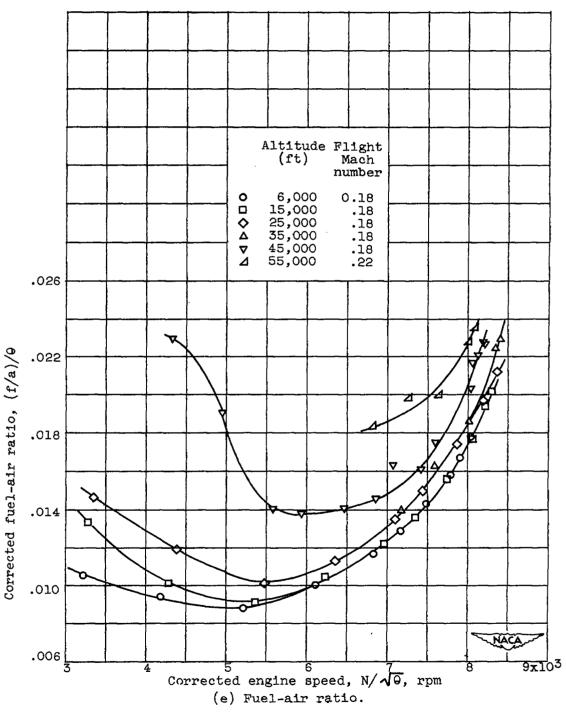


Figure 6. - Continued. Effect of altitude on variation of corrected engine performance with corrected engine speed.

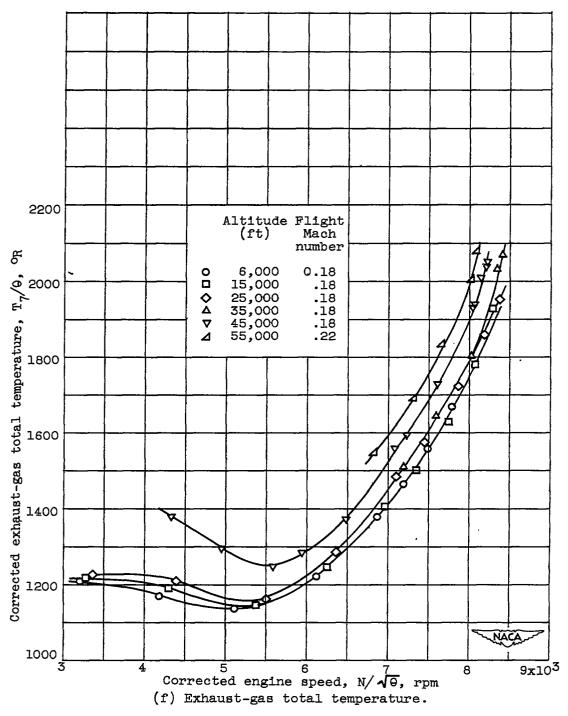


Figure 6. - Concluded. Effect of altitude on variation of corrected engine performance with corrected engine speed.

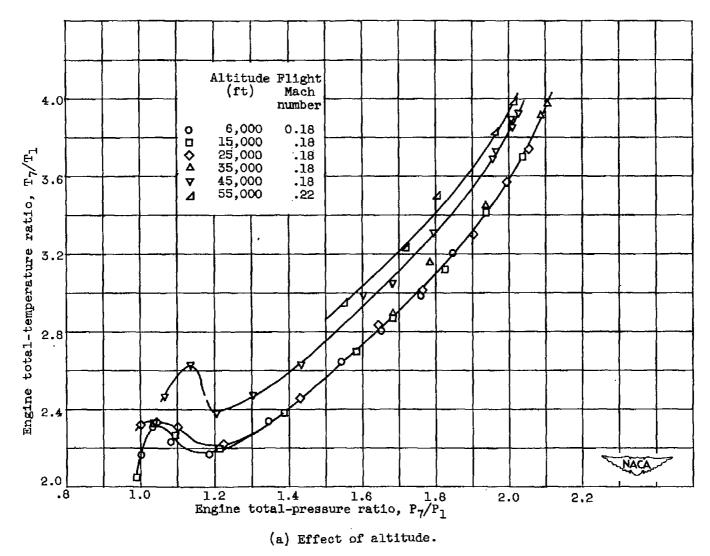
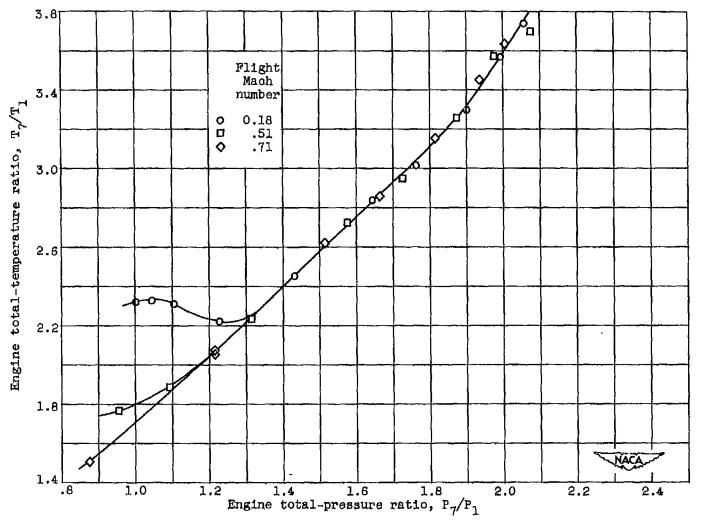


Figure 7. - Variation of engine total-temperature ratio with engine total-pressure ratio.



(b) Effect of flight Mach number at altitude of 25,000 feet.

Figure 7. - Concluded. Variation of engine total-temperature ratio with engine total-pressure ratio.

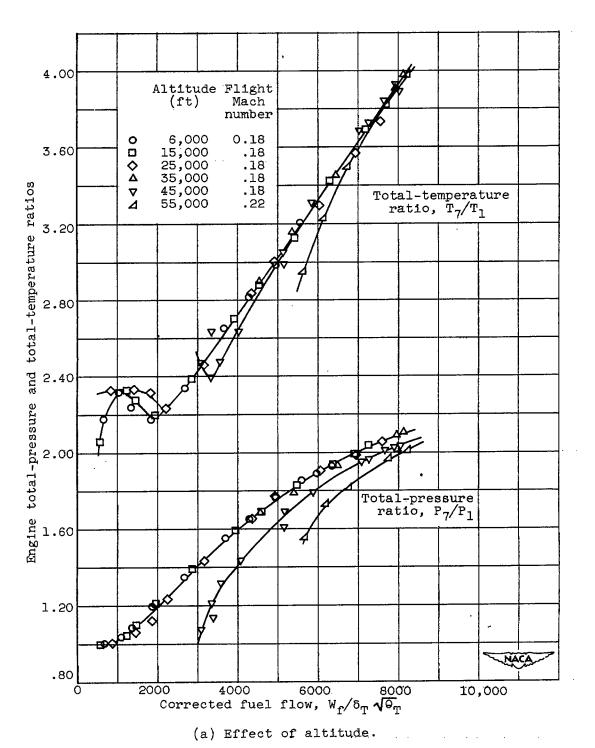
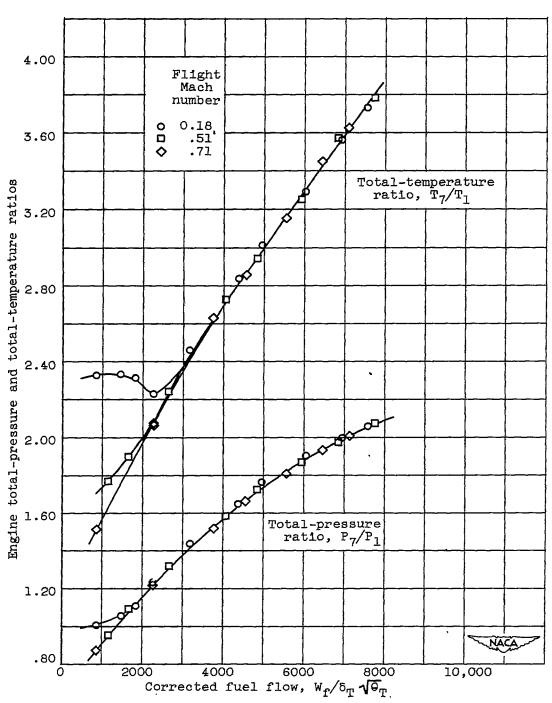


Figure 8. - Variation of engine total-temperature ratio and total-pressure ratio with corrected fuel flow.



(b) Effect of flight Mach number at altitude of 25,000 feet.

Figure 8. - Concluded. Variation of engine total-temperature ratio and total-pressure ratio with corrected fuel flow.

